

010787



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D4436-041
Job Sheet 196409



Part No: D4436-041

Job Qty: 4 pcs

DAS
21
9-89

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/12/19

Job Tracking No:

Due Date: 7/8/19

Created By: Lorin Baltac

Type: SOLD

Description:

Note: D4436 REV.B IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	7/8/19		0.15	1.28	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	7/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
160	Packaging 3-1 - Stock - B4B	4 pcs	7/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

DAS
40
9-89

Plex 6/12/19 1:49 PM Dart.Baltac.Lorin

				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B	Pc ST 6/8				
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				170 QC 21 - SA	4 pcs	7/8/19	0.00 0.00	QC 21 - SA - 21	DAS
								QC 21 - SA - 70	21
								QC 21 - SA - 53	9-85 JUL 09 2019

Part Op 100 - (Small Fab) Assemble as per dwg and install grommet ***TORQUE SCREWS AS PER NOTE 8 SHEET 1***
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	16 Ea (4 ea)	100-Small Fab - 1	3133786
D4435-043	Mount Bracket Assembly	4 pcs (1 ea)	100-Small Fab - 1	3160881
D4436-043	Aft Outboard Bracket Assembly	4 pcs (1 ea)	100-Small Fab - 1	3152797
D4436-045	Aft Inboard Bracket Assembly	4 pcs (1 ea)	100-Small Fab - 1	3154672
D4440-1	Grommet	4 pcs (1 ea)	100-Small Fab - 1	3142819

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN525-832R6	16	181	0
	D4435-043	4	15	0
	D4436-043	4	4	0
	D4436-045	4	11	0
	D4440-1	4	233	0

Part Specifications

Specifications could not be found.



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Container No: S196327



Part: D4436-041

Job No: 196409

Serial No/Batch: S196327

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/08/19